FIG.1(a)

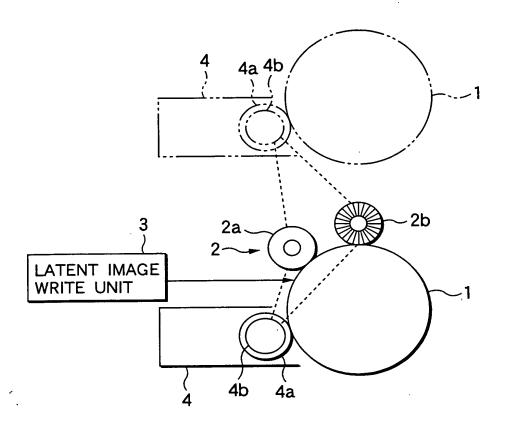


FIG.1(b)

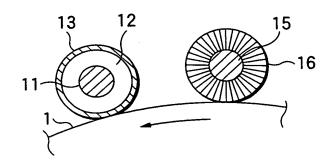


FIG.2

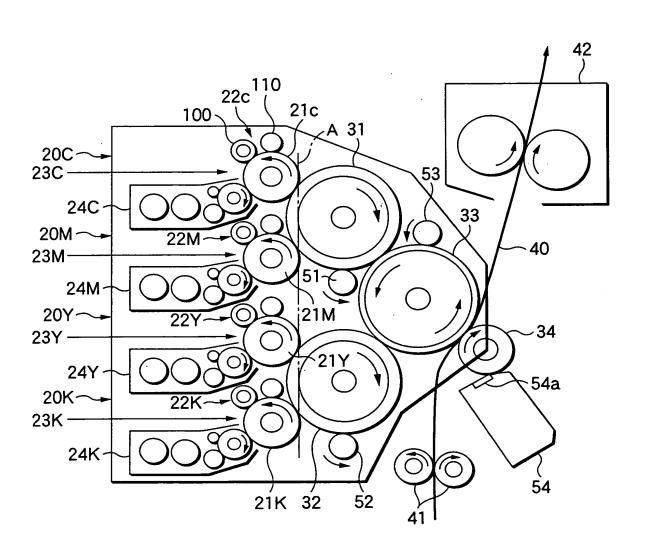


FIG.3

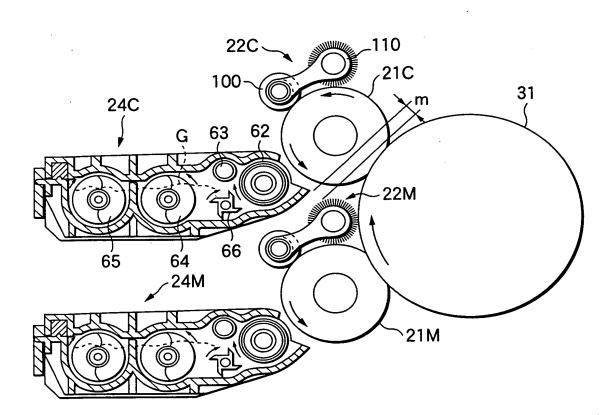


FIG.4

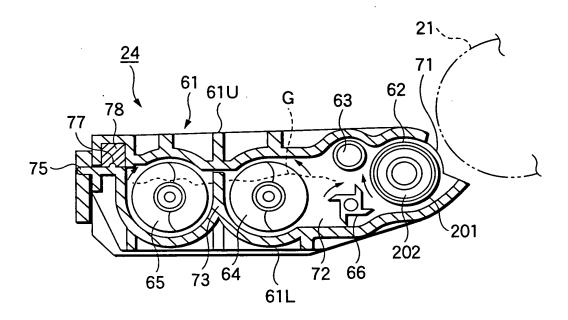
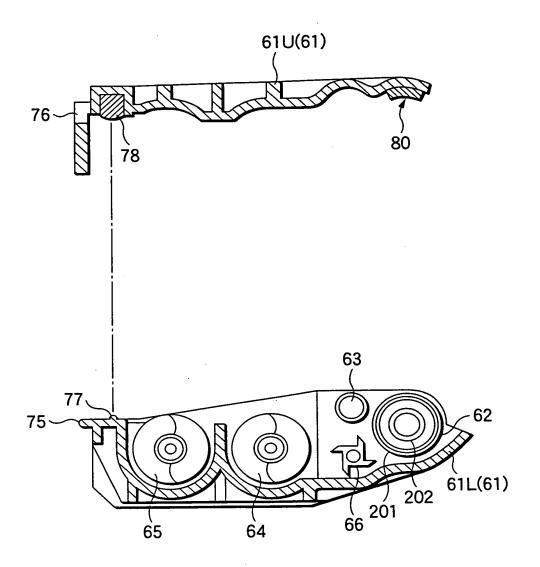


FIG.5



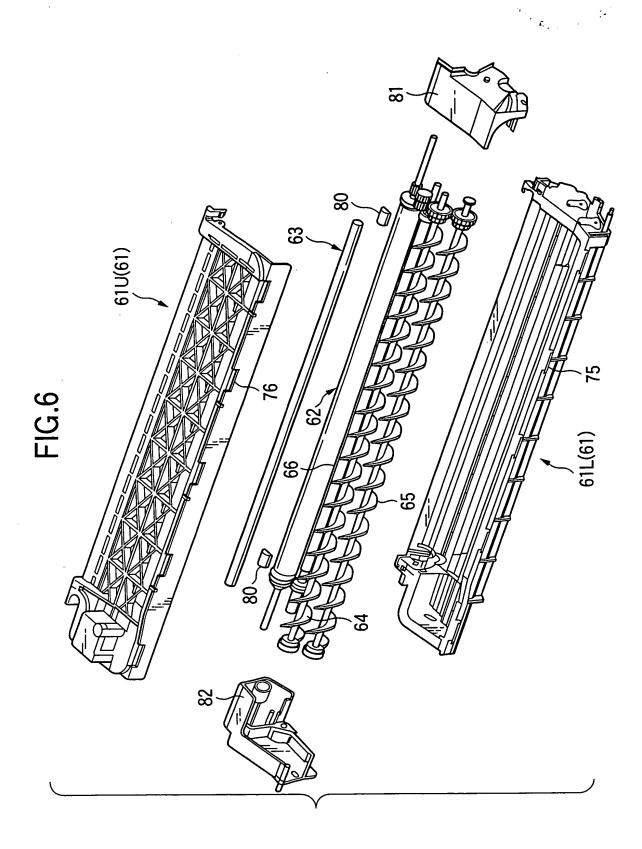


FIG.7

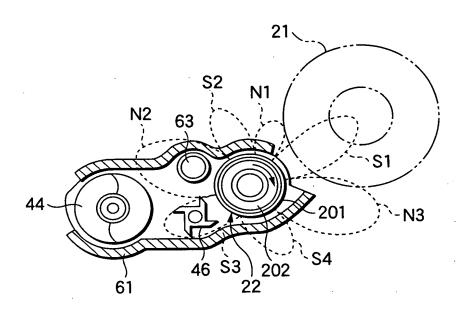


FIG.8(a)

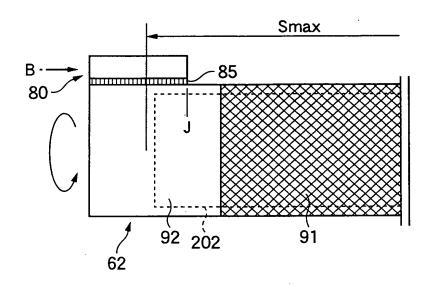
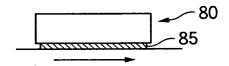


FIG.8(b)



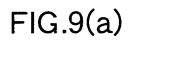
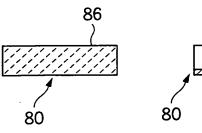
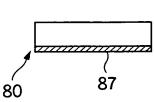


FIG.9(b)

FIG.9(c)





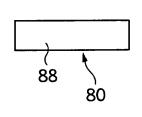


FIG.10(a)

# MODEL ACCORDING TO FIRST EMBODIMENT

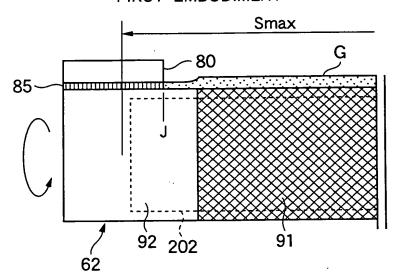


FIG.10(b)

#### COMPARATIVE MODEL

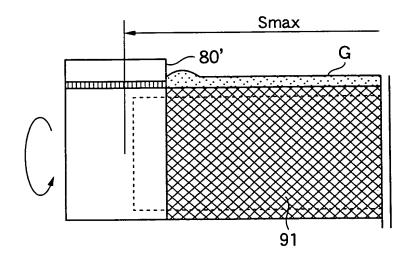


FIG.11(a)

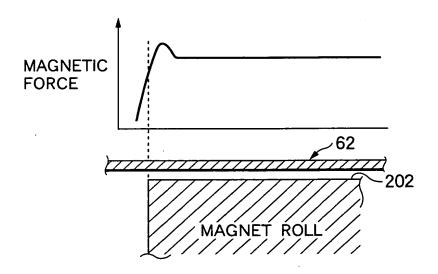


FIG.11(b)

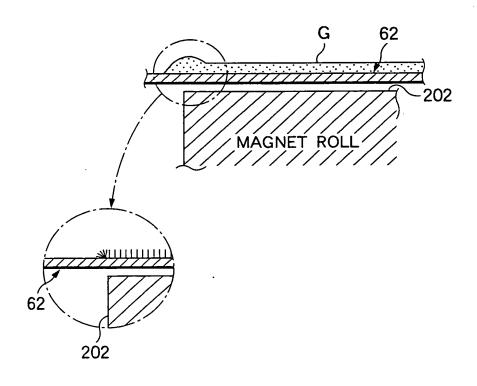


FIG.12(a)

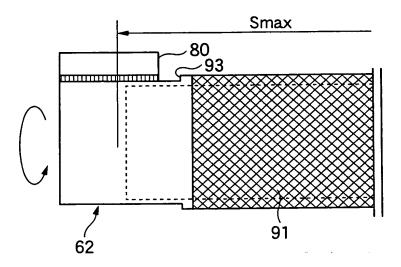


FIG.12(b)

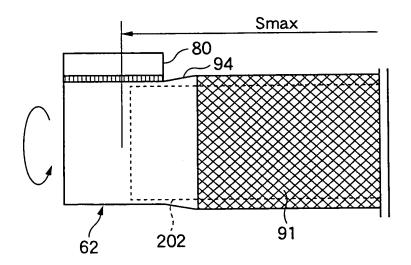


FIG.13

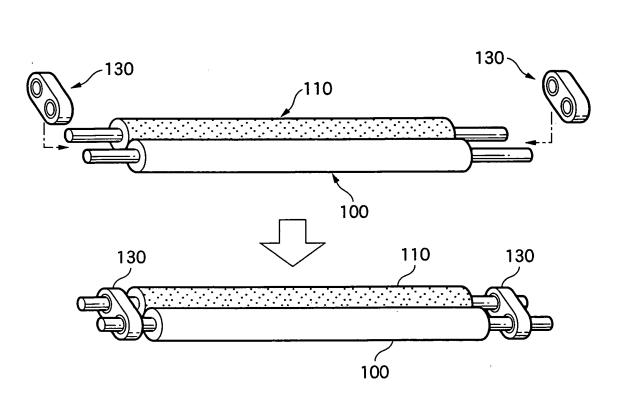


FIG.14(a)

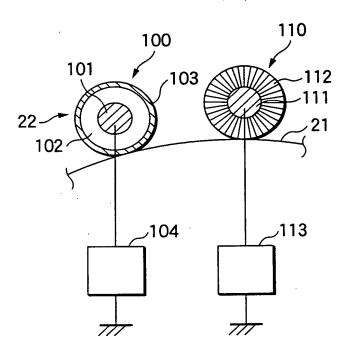


FIG.14(b)

100 (+) (+) (+) (+) (V<sub>R</sub>(-)

FIG.14(c)

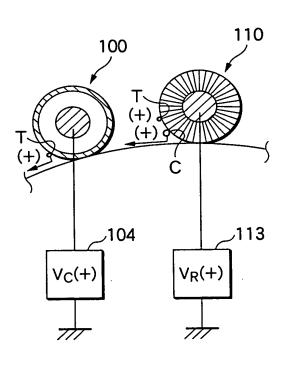


FIG.15(a) • END PART SPOT CAUSED BY BCO/CARRIER SCATTER

		PAPER END PART	PAPER END DISTANCE BETWEEN PAPER END PART AND BLAST END PART	ITWEEN PAPE END PART	R END PART
		POSITION	3mm	4mm	2mm
DISTANCE BETWEEN	0mm	×	0	$\nabla$	$\nabla$
THIN LAYER AREA	1mm	1	$\nabla$	0	0
_	2mm	1	$\nabla$	0	0

FIG.15(b) • FOGGING AT UPPER END PART OF PHOTOCONDUCTIOR DRUM

		PAPER END PART	DISTANCE BETWEEN PART AND BLAST END PART	ETWEEN PAPE END PART	PAPER END DISTANCE BETWEEN PAPER END PART AND BLAST END PART
		POSITION	3mm	4mm	5mm
DISTANCE BETWEEN	0mm	×	V	$\nabla$	◁
THIN LAYER AREA	1mm	ı	◁	0	0
- ==	2mm	1	0	0	0
	×8	HUT DOWN D	*SHUT DOWN DURING PRINT, TAPE TRANSFER	, TAPE TRAN	SFER

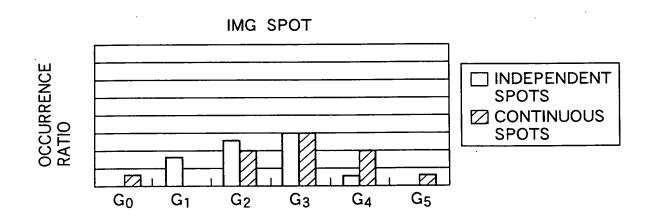
 $\mathsf{FIG.15(c)}_{\bullet}$  Dirty Level of driver gear in Periphery of Developing roll end Part

		PAPER END PART	DISTANCE BETWEEN PART AND BLAST END PART	ETWEEN PAPE END PART	PAPER END DISTANCE BETWEEN PAPER END PART AND BLAST END PART
		POSITION	3mm	4mm	շտա
DISTANCE BETWEEN	0mm	×	$\nabla$	0	0
THIN LAYER AREA	1mm	ı	0	0	0
AND BLAST END PART	2mm	I	0	0	0

# **FIG.16**

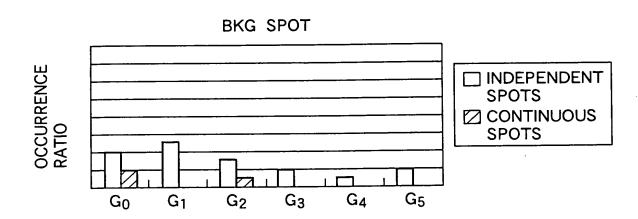
CHARGING SHAFT: SUM REFRESHER SHAFT: SUM

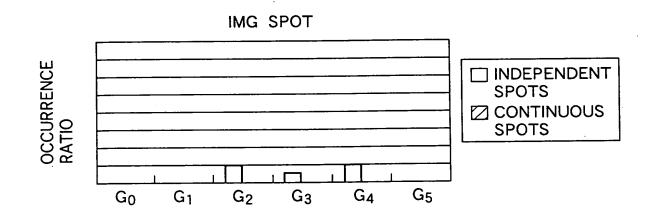
#### 



## **FIG.17**

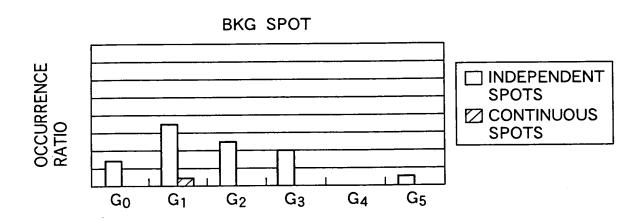
CHARGING SHAFT: SUS303Cu REFRESHER SHAFT: SUM





## **FIG.18**

CHARGING SHAFT: SUS303Cu REFRESHER SHAFT: SUS303Cu



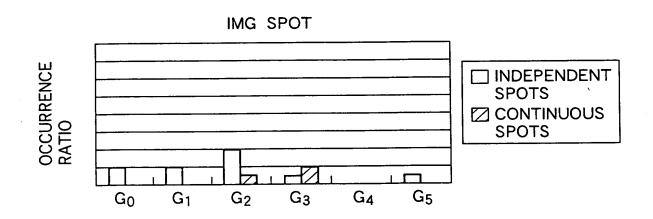
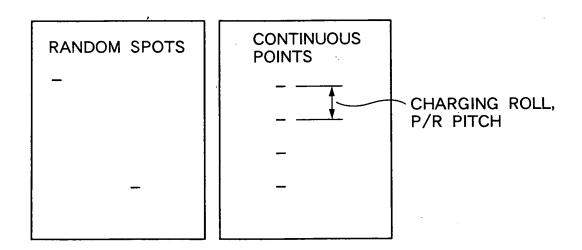


FIG.19

SPOT CLASIFICATION BY PHENOMENON



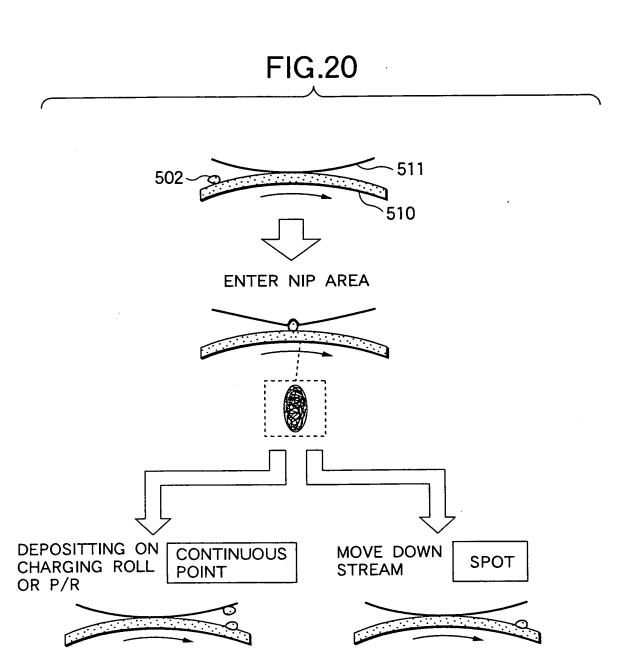


FIG.21(a)

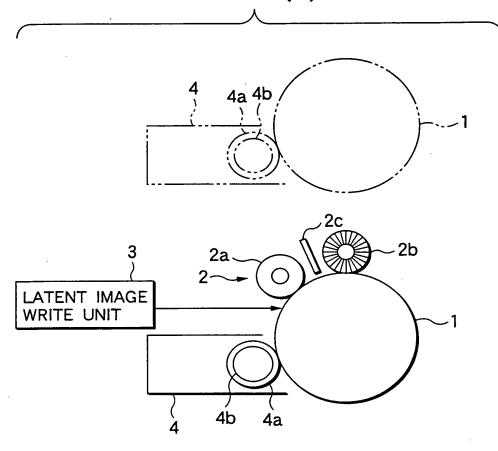
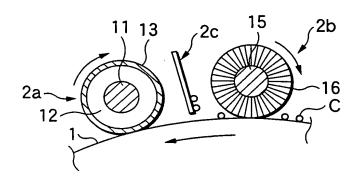


FIG.21(b)



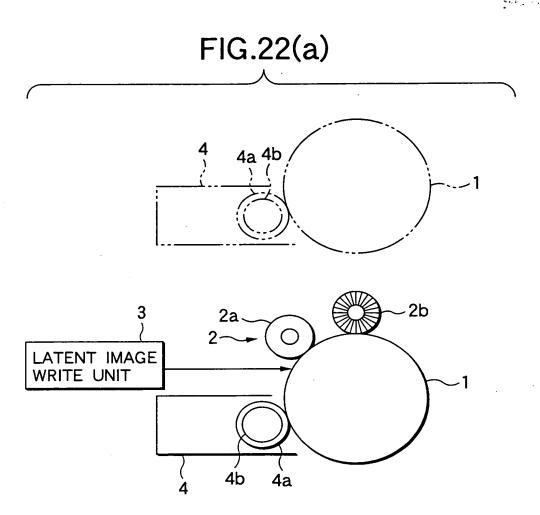
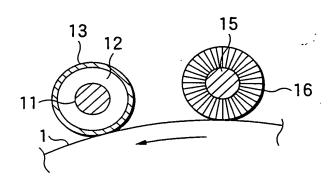


FIG.22(b)



**FIG.23** 

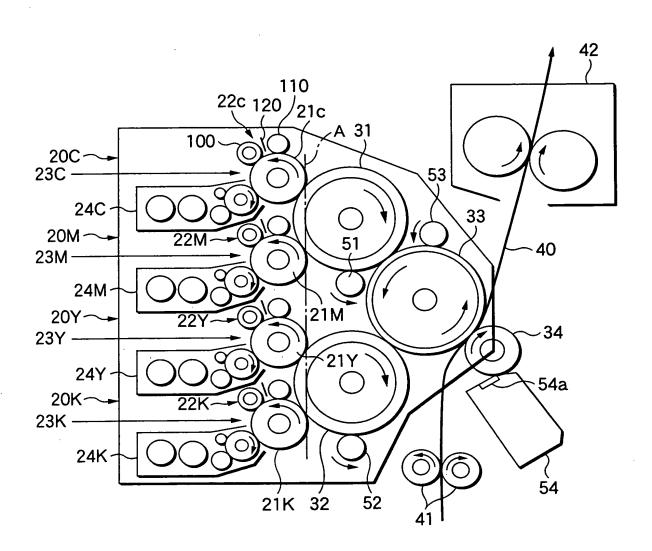


FIG.24

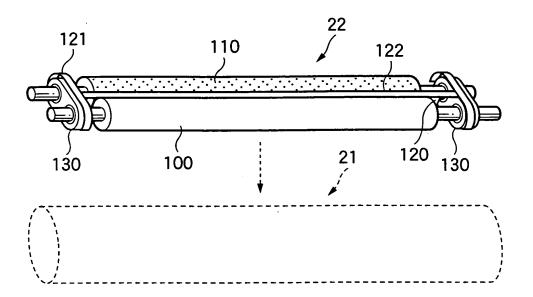


FIG.25(a)

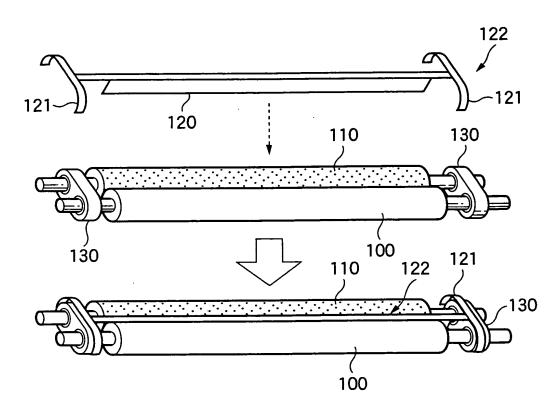
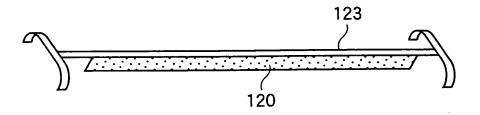


FIG.25(b)



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FIG.26(a)

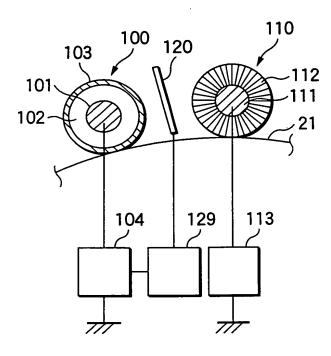


FIG.26(b)

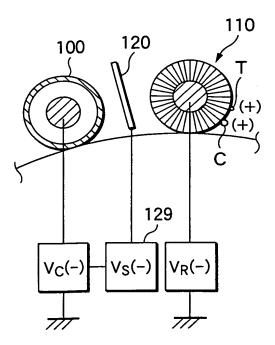


FIG.26(c)

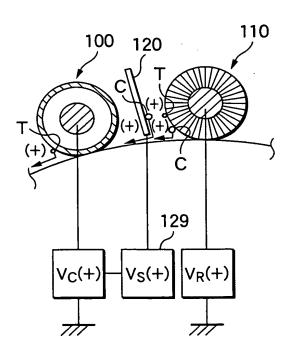


FIG.27(a)

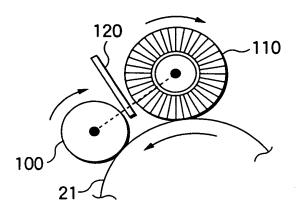


FIG.27(b)

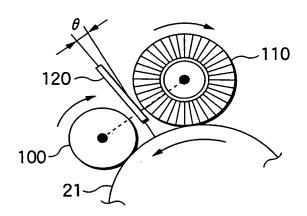
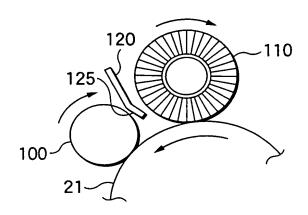


FIG.27(c)



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FIG.28(a)

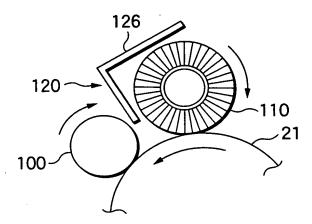


FIG.28(b)

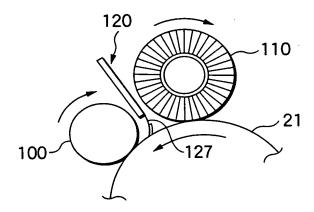


FIG.28(c)

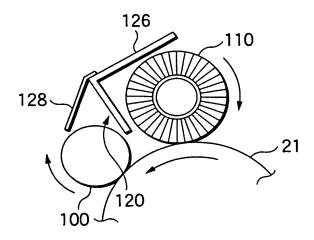


FIG.29(a)

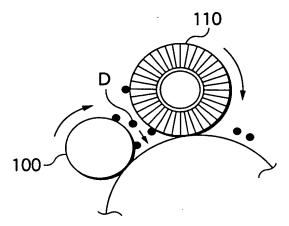


FIG.29(b)

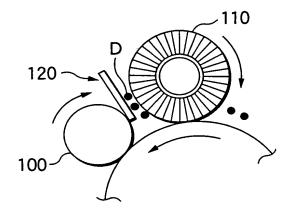
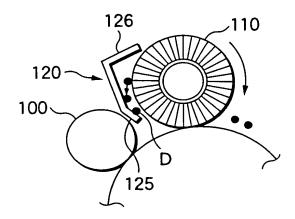
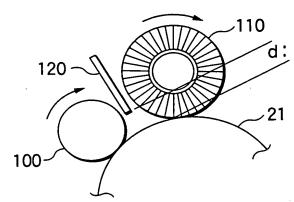


FIG.29(c)







d(mm)	OCCURRANCE OF SPOT
0 (CONTACT)	0
0.5	0
1.0	0
2.0	0
3.0	0
4.0	×

FIG.31

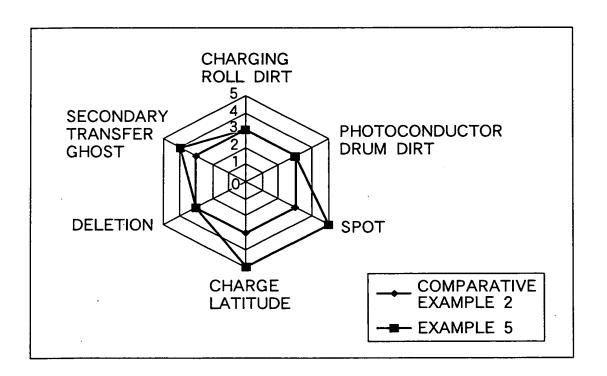


FIG.32

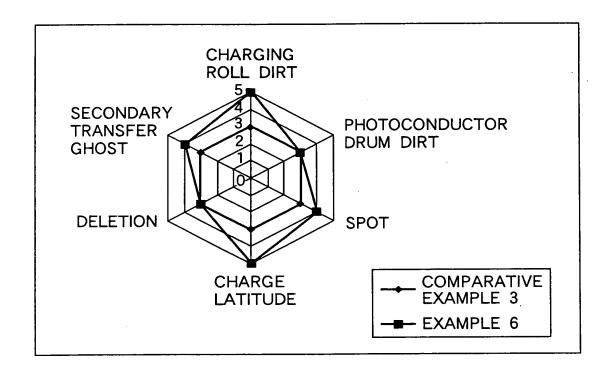


FIG.33

